

EXHAUST GAS PURIFYING APPARATUS AND METHOD FOR INTERNAL COMBUSTION ENGINE

BACKGROUND OF THE INVENTION:

5 Field of the invention

[0001] The present invention relates to exhaust
gas purifying apparatus and method for an internal
combustion engine and particularly relates to a
technique of abnormality determination of an NOx
10 removing (or reduction) catalyst to purify (or reduce
(remove)) nitrogen oxides (NOx) in an exhaust gas of
the engine.

Description of the related art

[0002] In the internal combustion engine mounted
15 in an automotive vehicle, especially in the internal
combustion engine in which a fuel mixture air under
an oxygen excessive state is combustible (drivable
under a air-fuel ratio of a lean state), an exhausted
quantity of NOx (nitrogen oxides) during a lean drive
20 is increased. Hence, a technique of preventing NOx
exhausted from the engine with an NOx reduction
(removing) catalyst disposed in an exhaust passage of
the engine from being released toward the air. The r
NOx reduction (removing) catalyst absorbs NOx in the
25 exhaust gas when an air-fuel ratio of the exhaust gas
streaming into the NOx removing catalyst is high
(namely, lean) and the absorbed NOx in the NOx
reduction (removing) catalyst is released while NOx
is reduced into (N₂, nitrogen) when the air-fuel
30 ratio of the exhaust gas streaming into the NOx
reduction catalyst is low and a reducing agent (HC
(Hydro Carbon), CO (Carbon mono-oxide), and so forth)
is present so that NOx can be purified (removed from

the engine. An NOx adsorption capability of NOx reduction (removing) catalyst has a limitation. Hence, before an absorption of the NOx removing catalyst has reached to a saturation quantity thereof, it is necessary to release the absorbed NOx from the NOx removing catalyst and reduce it to regenerate the NOx (reduction or removing) catalyst at an appropriate timing. Therefore, a fuel is added into the exhaust gas which is a reducing agent in a short period of time at an appropriate timing in the exhaust gas and the engine is temporarily switched into a rich drive, the air-fuel ratio of the exhaust gas is temporarily switched into a rich state, while the reducing agent (CO (Carbon mono-oxide), HC(Hydro Carbon), and so forth) is supplied. This procedure is called an execution of a rich spike control. On the other hand, to assure NOx reduction processing as described above, it is important to detect the abnormality such as deterioration of NOx (removing) reduction catalyst with a high accuracy. Hence, various methods of executing the abnormality determination of the NOx removing catalyst have been proposed.

[0003] For example, in a first previously proposed NOx removing catalyst abnormality determining apparatus disclosed in a Japanese Patent Application First Publication No. 2002-38929 published on February 6, 2002, the air-fuel ratio of the exhaust gas streaming into the NOx removing (reduction) catalyst is reduced as compared with a case where the absorption capability of NOx (reduction) removing catalyst is temporarily regenerated and, thereafter, a deterioration of an absorption-storage reduction

type NOx catalyst is determined on the basis of a time duration for which the air-fuel ratio streaming out of the NOx catalyst indicates a rich air-fuel ratio.

5 [0004] In a second previously proposed NOx reduction (removing) catalyst abnormality determining apparatus disclosed in a Japanese Patent Application First Publication No. 2001-73747 published on March 31, 2001, the deterioration of the NOx reduction
10 (removing) catalyst is determined on the basis of a measurement time from a time point at which the output of an oxygen concentration sensor located at an upstream side of the exhaust passage with respect to the NOx removing (reduction) catalyst is varied to
15 a time point at which another oxygen concentration sensor located at a downstream side of the exhaust passage with respect to the NOx removing (reduction) catalyst when the air-fuel ratio of an air mixture fuel supplied to the engine is switched from a rich
20 state to a lean state and another measurement time from a time point at which the output of the oxygen concentration sensor located at the upstream side of NOx removing (reduction) catalyst is varied to a time point at which the output of the oxygen concentration
25 sensor located at the downstream side of NOx removing (reduction) catalyst to a time point at which the output of the oxygen concentration sensor located at the downstream side of NOx removing (reduction) catalyst is varied when the air-fuel ratio of the air
30 mixture fuel supplied to the engine is switched from the rich state to the lean state.

[0005] Furthermore, in a third previously proposed NOx removing (reduction) catalyst deterioration

(abnormality) determining apparatus disclosed in a Japanese Patent Application First Publication No. Heisei 11-324654 published on November 26, 1999 (which corresponds to a United States Patent No. 6,216,449 issued on April 17, 2001), a time interval from a time at which the air-fuel ratio of the exhaust gas is switched from the lean state to the rich state to a time at which this rich exhaust gas is passed through the catalyst and another time interval from a time at which the air-fuel ratio of the exhaust gas is again switched from the rich state to the lean state and the lean exhaust gas is passed through the catalyst from the timing at which the above-described switching is performed are measured. The measured respective time intervals are used to evaluate an oxygen adsorption and storage function and NOx adsorption function and NOx adsorption function are evaluated. That is to say, in any case of the above-described three previously proposed apparatuses, the determination on the deterioration of the NOx removing catalyst is carried out using a time duration for which an exhaust gas atmosphere (a ratio between the oxidizing agent and reducing agent) streaming out of the catalyst is detected during the rich spike control at which NOx absorbed in the catalyst is released and reduced and the detected exhaust gas atmosphere falls in a predetermined range.

SUMMARY OF THE INVENTION:

[0006] However, in each of the above-described previously proposed NOx reduction (removing) catalyst deterioration determining apparatuses disclosed in the above-identified Japanese Patent Application First Publications, the following inconveniences

occur since no consideration is paid to deviations in an air-fuel mixture control in the rich spike control. Suppose a case such that the deterioration determination is made using a time duration t_1 for which the air-fuel ratio located at the downstream side of exhaust passage with respect to the NOx removing catalyst during the rich spike control. In a case where a target air-fuel ratio (a target excess air ratio) in the rich spike control is set so as to be deviated toward the rich side, as compared with a time interval of t_1 in a case where the target air-fuel ratio (target excess air ratio) is set to a natural value (reference value), a time interval t_2 becomes short and, if the target air-fuel ratio is set so as to be deviated toward the lean side, a time interval of t_3 becomes long. That is to say, a time interval for which the target air-fuel ratio is maintained in the proximity to the stoichiometric air-fuel ratio is a time duration for which the oxygen stored in the NOx removing catalyst is a time interval during which the oxygen is reacted with the reducing agent under the reducing atmosphere. Hence, as the air-fuel ratio of the exhaust gas streaming into the NOx removing (reduction) catalyst is varied, the maintaining time interval is naturally varied. Hence, merely, when time interval (t_1) is measured and the measured time interval is compared with a predetermined threshold value to determine the presence of the deterioration of the NOx removing catalyst, due to a control error of the air-fuel ratio at that time (a deviation of a target lambda (λ)), even if the deterioration state at the same level occurs, there is a possibility that the

deterioration is determined to occur or not to occur. An erroneous deterioration determination may occur for the catalyst of a new product.

[0007] It is naturally important that to attempt
5 an improvement in the accuracy of the air-fuel ratio control during the rich spike control. However, there is a limitation on the improvement in the accuracy of the air-fuel ratio control in a form of a feedback control by means of a sensor detecting the
10 exhaust gas atmosphere, during the rich spike control for at most several minutes. Hence, it is necessary to presume that an error always occurs to some degree while carrying out the abnormality determination of the catalyst during the rich spike control.

15 [0008] It is, therefore, an object of the present invention to provide exhaust gas purifying apparatus and method for an internal combustion engine which are capable of determining accurately a performance abnormality (a magnitude of abnormality and including
20 a performance deterioration) even when a control deviation occurs in the air-fuel ratio control during the rich spike control.

[0009] According to one aspect of the present invention, there is provided an exhaust gas purifying
25 apparatus for an internal combustion engine, comprising: an NOx removing catalyst that absorbs nitrogen oxides in an exhaust gas of the engine when an air-fuel ratio of the exhaust gas streaming
thereinto is lean and that releases and reduces the
30 absorbed nitrogen oxides therefrom when the air-fuel ratio of the exhaust gas streaming thereinto is rich; an exhaust gas atmosphere varying section that varies a ratio between an oxidizing agent in the exhaust gas

and a reducing agent therein; a first exhaust gas atmosphere detecting section disposed in an upstream side of an exhaust passage with respect to the NOx removing catalyst to detect the ratio between the oxidizing agent in the exhaust gas and the reducing agent therein; a second exhaust gas atmosphere detecting section disposed in a downstream side of the exhaust passage with respect to the NOx removing catalyst to detect the ratio between the oxidizing agent in the exhaust gas and the reducing agent therein; an abnormality determining section that executes an abnormality determination of the NOx removing catalyst on the basis of output values of both of the first exhaust gas atmosphere detecting section and the second exhaust gas atmosphere detecting section from a time at which the output value of the first exhaust gas atmosphere detecting section is varied to a first predetermined value to a time at which the output value of the second exhaust gas atmosphere detecting section is reached to a second predetermined value when the exhaust gas atmosphere varying section increases the ratio of the reducing agent in the exhaust gas.

[0010] According to another aspect of the present invention, there is provided an exhaust gas purifying method for an internal combustion engine, the internal combustion engine comprising an NOx removing catalyst that absorbs nitrogen oxides in an exhaust gas of the engine when an air-fuel ratio of the exhaust gas streaming thereinto is lean and that releases and reduces the absorbed nitrogen oxides therefrom when the air-fuel ratio of the exhaust gas streaming thereinto is rich; providing an exhaust gas

atmosphere varying section that varies a ratio
between an oxidizing agent in the exhaust gas and a
reducing agent therein; providing a first exhaust gas
atmosphere detecting section disposed in an upstream
5 side of an exhaust passage with respect to the NOx
removing catalyst to detect the ratio between the
oxidizing agent in the exhaust gas and the reducing
agent therein; providing a second exhaust gas
atmosphere detecting section disposed in a downstream
10 side of the exhaust passage with respect to the NOx
removing catalyst to detect the ratio between the
oxidizing agent in the exhaust gas and the reducing
agent therein; and executing an abnormality
determination of the NOx removing catalyst on the
15 basis of output values of both of the first exhaust
gas atmosphere detecting section and the second
exhaust gas atmosphere detecting section from a time
at which the output value of the first exhaust gas
atmosphere detecting section is varied to a first
20 predetermined value to a time at which the output
value of the second exhaust gas atmosphere detecting
section is reached to a second predetermined value
when the exhaust gas atmosphere varying section
increases the ratio of the reducing agent in the
25 exhaust gas.

[0011] This summary of the invention does not
necessarily describe all necessary features so that
the invention may also be a sub-combination of these
described features.

30 **BRIEF DESCRIPTION OF THE DRAWINGS:**

[0012] Fig. 1 is a rough system configuration
view of an exhaust gas purifying apparatus for an

internal combustion engine in a first preferred embodiment according to the present invention.

[0013] Fig. 2 is an operational flowchart of an abnormality determination executed by a control unit
5 shown in Fig. 1.

[0014] Figs. 3A, 3B, and 3C are explanatory characteristic graphs for explaining the contents of calculation executed in Fig. 2.

[0015] Fig. 4 is an operational flowchart
10 representing actual excess air ratio.

[0016] Fig. 5 is a conversion table representing a conversion of a pump current of each λ sensor to actual excess air ratio in a case of the exhaust gas purifying apparatus in a second preferred embodiment
15 according to the present invention.

[0017] Fig. 6 is an operational flowchart of an abnormality determination executed by the control unit in the case of the second embodiment shown in Fig. 5.

20 [0018] Figs. 7A, 7B, and 7C show explanatory views of the abnormality determination in the case of the second preferred embodiment according to the present invention shown in Figs. 5 and 6.

[0019] Fig. 8 is an operational flowchart
25 representing a calculation of a target fuel injection quantity.

[0020] Fig. 9 is an example of a basic fuel injection quantity map representing a basic fuel injection quantity.

30 [0021] Fig. 10 is an operational flowchart representing a calculation of a volumetric efficiency corresponding value K_{kin} .

[0022] Fig. 11 is an example of a map representing a table to calculate an intake air pressure correction value.

5 [0023] Fig. 12 is an example of a map representing a volumetric efficiency correction value.

[0024] Fig. 13 is an operational flowchart representing a calculation of a cylinder intake fresh air quantity.

10 [0025] Fig. 14 is an example of a map representing a conversion table from an airflow meter (AFM) output voltage to an intake air flow quantity

[0026] Fig. 15 is an operational flowchart representing a processing routine to calculate an extra reducing agent (extra HC quantity).

15 [0027] Fig. 16 is an operational flowchart representing the execution of the abnormality determination by the control unit in a case of a third preferred embodiment of the exhaust gas purifying apparatus according to the present
20 invention.

[0028] Figs. 17A, 17B, and 17C are explanatory views for explaining advantages of the exhaust gas purifying apparatus in the case of the third embodiment shown in Fig. 16.

25 [0029] Fig. 18 is a schematic view of an example of a system configuration of an essential part of the exhaust gas purifying apparatus described in each of the first, second, and third embodiments.

30 [0030] Fig. 19 is a schematic view of an example of another system configuration of the essential part of the exhaust gas purifying apparatus described in each of the first, second, and third embodiments.

[0031] Fig. 20 is a schematic view of an example of a still another system configuration of the essential part of the exhaust gas purifying apparatus described in the first, second, and third embodiments.

5 DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS:

[0032] Reference will hereinafter be made to the drawings in order to facilitate a better understanding of the present invention.

[0033] (First Embodiment)

10 Fig. 1 shows an example of a whole system configuration of an exhaust gas purifying apparatus for an internal combustion engine in a first preferred embodiment according to the present invention. The system configuration shown in Fig. 1
15 can be applied equally well to second and third preferred embodiments which will be described later. In Fig. 1, a turbo charger 1 is disposed to compress an air sucked into an intake air passage 3 through its compressor 1a with a dust and dirt in the air
20 eliminated by means of an air cleaner 2. The compressed air is cooled by means of an inter-cooler 4 and supplied to an intake manifold 5. An intake air quantity is adjusted by means of an electronically controlled throttle valve 6. It is noted that turbo
25 charger 1 is of a, so-called, a variable nozzle type and a turbo charged pressure can variably be adjusted. In each cylinder of engine 7, a fuel injector (or a fuel injection valve) and a spark plug are installed. Fuel injector 8 serves to directly inject a fuel
30 pressurized and supplied to a supply pump 10 under a predetermined pressure within a combustion chamber. The injected fuel is ignited and burned. The combusted exhaust gas is exhausted through an exhaust

manifold 11 to drivingly revolve a turbine 1b of turbo charger 1. Thereafter, NOx (nitrogen oxides) in the exhaust gas is removed by means of an NOx removing (reduction) catalyst 12. NOx removing (reduction) catalyst 12 is formed with a coating layer carrying a noble metal such as a Platinum (Pt) and NOx absorbing agent held by a honeycomb shaped carrier. In addition, as an NOx absorbing agent, at least one of an alkali metal, for example, a Cesium (Cs), an alkali earth series such as a Barium (Ba), and a rare earth series such as a Lanthanum (La) is selected.

[0034] In NOx removing (reduction) catalyst 12, an oxygen in the exhaust gas is adhered onto the Platinum (Pt) during an exhaust gas lean state at which an oxygen concentration in the exhaust gas streaming into NOx removing catalyst 12 is high and NO (nitrogen oxide) in the exhaust gas is oxidization reacted on the Platinum (Pt) to provide NO₂ ($2\text{NO} + \text{O}_2 \rightarrow 2\text{NO}_2$). Then, NO₂ is reacted as NOx absorbent and absorbed as a nitric acid ion (NO₃⁻).

[0035] On the other hand, during the exhaust gas rich state in which the oxygen concentration in the streaming exhaust gas into NOx removing catalyst 12 is low, HC and CO in the exhaust gas is oxidization reacted (oxidized) with the Platinum (Pt) so that H₂O and CO₂ ($\text{HC} + \text{CO} + \text{O}_2 \rightarrow \text{H}_2\text{O} + \text{CO}_2$) are given. At this time, NOx (NO₂ or NO) is discharged from NOx absorbent. HC and CO included in the exhaust gas is extremely strong in a bonding force with the oxygen. If extra HC and CO are present in the exhaust gas, the released NOx is reacted with HC and CO so as to be reduced to a harmless N₂. In this way, NOx

removing (reduction) catalyst 12 absorbs NOx in the exhaust gas when the exhaust system streaming exhaust gas air-fuel ratio is lean and the absorbed NOx is released and reduced to remove the NOx in the exhaust gas when the exhaust gas air-fuel ratio streaming into NOx removing catalyst 12 is rich to purify NOx in the exhaust gas.

[0036] Sensors 21 and 22 (first and second exhaust gas atmosphere detecting sections (means)) are disposed on both of upstream and downstream sides of exhaust passage (exhaust manifold 11 or exhaust system) with respect to NOx removing (reduction) catalyst 12 to detect ratios between an oxidizing agent (mainly, oxygen) and a reducing agent (mainly, HC(Hydrocarbon)) in the exhaust gas, respectively. As these sensors, in addition to sensors 21, 22 which directly detect the ratio between the oxidizing agent and the reducing agent in the exhaust gas, other sensors which indirectly detect the ratios respectively may be interposed between the upstream and downstream sides with respect to NOx removing catalyst 22. For example, each of the above-described other sensors includes the oxygen concentration sensor to detect the oxygen concentration in the exhaust gas, a wide area air-fuel ratio meter (so-called, λ (lambda) sensor), or NOx sensor to detect the NOx (nitrogen oxides) concentration in the exhaust gas. The lambda (λ) sensor is exemplified by a United States Patent No. 5,546,920 issued on August 20, 1996.

[0037] Furthermore, an EGR (Exhaust Gas Recirculation) passage 13 which connects a collector portion 5a of an intake manifold 5 and an exhaust

manifold 11 and an EGR valve 14 which opens or closes EGR passage 13 are disposed so that an exhaust gas recirculation quantity can be adjusted in accordance with the driving condition.

5 [0038] A control unit (C/U or controller) 20 receives detection signals from various sensors such as sensors 21 and 22 to detect the ratio between the oxidizing agent and the reducing agent in the exhaust gas, an airflow meter (AFM) 23 to detect an intake
10 air quantity of engine 7, a coolant temperature of engine 7, a crank angle sensor 25 to detect an engine speed (Ne), an accelerator opening angle sensor 26 to detect an accelerator opening angle APO, an intake air pressure sensor 27, and so forth. Then, control
15 unit 20 executes controls over engine 7 such as a fuel injection (quantity and timing) control and an ignition timing control on the basis of the detection signals from the inputted various sensors.

[0039] In addition, as will be described later,
20 control unit 20 executes a rich spike control in which a reducing agent rate in the exhaust gas is increased and to richen the exhaust gas air-fuel ratio so that the adsorbed NOx in NOx removing (reduction) agent 12 is released and reduced and
25 executes a determination of the abnormality in a performance such as a deterioration of NOx removing (reduction) catalyst 12. Hence, control unit 20 corresponds to exhaust gas atmosphere varying means (section) and abnormality determining means (section)
30 according to the present invention. It is noted that the rich spike control is well known art and the detailed explanation of the rich spike control will herein be omitted.

[0040] For example, as disclosed in a Japanese Patent Application First Publication No. Heisei 7-279728 published on October 27, 1995, EGR valve 14 is opened or an electronically controlled throttle valve 5 6 is closed to decrease the intake air quantity and to increase the fuel injection quantity not for engine output torque to be varied. As disclosed in a Japanese Patent Application First Publication No. 2002-332889 published on November 22, 2002, the fuel 10 is supplied (as a main injection) during a suction or compression stroke and the fuel supply is subsidiary added (as a subsidiary injection) during the explosion or exhaust stroke or the reducing agent additive means (section) causes the addition of the 15 reducing agent (fuel) in the exhaust gas directly in the exhaust gas by means of the reducing agent additive means (section).

[0041] In this way, the rich spike control is carried out. The rich spike control is also 20 exemplified by a United States Patent No. 6,341,487 issued on January 29, 2002 (the disclosure of which is herein incorporated by reference).

[0042] The abnormality determination is based on, during the execution of the rich spike control, 25 output values of the upstream side sensor 21 with respect to NOx removing agent 12 and of the downstream side sensor 22 with respect to NOx removing catalyst 12 for an interval of time during which the output value of the downstream side sensor 30 22 is maintained within a predetermined range in a proximity to a stoichiometric air-fuel ratio.

[0043] It is noted that a rich spike control execution flag (hereinafter, referred simply as flag

Frich) is assumed to be set. Herein, as a sensor for detecting the ratio between the oxidizing agent and reducing agent in the exhaust gas, the oxygen concentration sensors (hereinafter also called, an
5 upstream side O₂ sensor and a downstream side O₂ sensor) in which the output voltages are abruptly varied in the vicinity to the stoichiometric air-fuel ratio are used and determines an integration value with respect to time of an output difference between
10 the upstream O₂ sensor and the downstream O₂ sensor to carry out the abnormality determination.

[0044] Figs. 2, 3A through 3C show an operational flowchart of the abnormality determination carried out in the first embodiment and its calculation
15 contents.

[0045] At a step S1, control unit 20 determines whether flag Frich is set (true) or not. If Frich is set (Frich = true) (Yes) at step S1, the routine goes to a step S2. At step S2, control unit 20 determines
20 whether an output voltage VO2_F of upstream side O₂ sensor is smaller than a predetermined value VO2_SF# (first predetermined value < stoichiometric air-fuel ratio corresponding value). If voltage VO2_F is smaller than first predetermined value VO2_SF#, the
25 routine goes to a step S3. At step S3, control unit 20 determines whether a voltage VO2_R of the downstream side O₂ sensor is smaller than predetermined value VO2_SR1# (> stoichiometric air-fuel ratio corresponding value). If voltage VOL_F is
30 smaller than predetermined value VO2_SR1# (> stoichiometric air-fuel ratio) (Yes), the routine goes to a step S4. According to the results of steps S1 through S3, control unit 20 determines that the

rich spike control is being executed. The actual exhaust gas air-fuel ratio is changed from lean state to rich state (a release of NOx and the reduction reaction is started). If these conditions are
5 established, the routine goes to a step S4 at which control unit 20 sets an abnormality determination execution flag (hereinafter, referred to as a flag F_OBD_ATS) (F_OBD_ATS = True). Then, the routine goes to a step S5. On the other hand, in a case where any
10 one or more of the conditions described at steps S1 through S3 are not established, the routine goes to a step S14 at which a flag F_OBD_ATS is released and the processing routine of Fig. 2 is ended with (F_OBD_ATS = False).

15 [0046] At a step S5, control unit 20 calculates an integration quantity (integration value) KOBD02 with respect to time of the difference of the output voltages between downstream side O₂ sensor voltage VO2_R and upstream side O₂ sensor voltage VO2_F using
20 the following equation.

$$KOBD02 = KOBD02_{n-1} + (VOL_R - VO2_F).$$

[0047] At a step S6, control unit 20 determines whether voltage VO2_R is lower (smaller) than a predetermined value of VO2_SR2# (second predetermined
25 value < stoichiometric air-fuel ratio corresponding value). If VO2_R < VO2_SR2# (Yes) at step S6, the routine goes to a step S7. Thus, control unit 20 determines whether a time duration for which a downstream side exhaust gas air-fuel ratio with
30 respect to NOx removing (reduction) catalyst 12 is held in the vicinity to the stoichiometric air-fuel ratio (hereinafter, referred to as a stoichiometric air-fuel ratio hold time interval), namely,

determines whether the release of NOx absorbed in NOx removing catalyst 12 is finished. On the other hand, if voltage VO2_R is equal to or higher than a predetermined value of VO2_SR2#, the routine goes to
5 a step S13 at which the present determination is the same as the result of the previous determination and the routine of Fig. 2 is ended.

[0048] At step S7, control unit 20 determines whether an absolute value of the difference between
10 the voltages of the upstream O₂ sensor and the downstream O₂ sensor is equal to or lower than KDVO2# (a third predetermined value) falls within a predetermined value KDVO2#. If the absolute value of the difference is within the third predetermined
15 value (KDVO2#), the routine goes to a step S8. If $|VO2_F - VO2_R| > KDVO2\#$ (No) at step S7, it can be thought that the abnormality determination is not carried out under a normal state due to such a fact that either or two of O₂ sensors have the
20 abnormalities, then, the routine goes to step S13 at which the processing is ended since the present result is the same result of the previous determination. Thus, the present routine of Fig. 2 is ended. It is noted that, in a case where this step
25 S13 is repeated, the sensor abnormality may be detected with a high possibility. At the next step S8, control unit 20 decides that the calculated integration value of KOBDO2 is a voltage value of a final O₂ sensor voltage value KOBDF1 used for the
30 abnormality determination. At the next step S9, control unit 20 clears the integration quantity KOBODO2. At a step S10, control unit 20 determines whether final O₂ sensor voltage value KOBDF1 is

larger than a predetermined catalyst abnormality determination threshold value KOBDFSL1#. Then, in a case where final O₂ sensor voltage value KOBDF1 is larger than the predetermined catalyst abnormality determination threshold value KOBDFSL#, the routine goes to a step S11. Then, at step S11, control unit 20 determines that the catalyst is normal and sets flag F_ATS_NG = true. Then, the routine is ended. On the other hand, if KOBDF1 ≤ KOBDFSL1# (No) at step S10, control unit 20 determines that the catalyst is abnormal (deteriorated) and flag F_ATS_NG = False. Then, the present routine is ended.

The above-described stoichiometric air-fuel ratio hold time interval is a time duration for which the oxygen stored in NOx removing (reduction) catalyst 12 (storage O₂, an oxide component of the desorbed NOx) is reacted with the reducing agent (HC, CO) under reducing agent atmosphere. Hence, if the state of the NOx removing (reduction) catalyst 12 is the same, a control error of the air-fuel ratio (excess air ratio) at the rich spike control, namely, the control error is increased or decreased due to the variation of the exhaust gas air-fuel ratio streaming into NOx removing catalyst 12 even if the state of NOx removing (reducing) catalyst 12 is the same.

[0049] On the other hand, due to the difference of the voltages VO2_R and VO2_F between the downstream side O₂ sensor 22 and upstream side O₂ sensor 21, control unit 20 can estimate a quantity by which the oxygen component stored in NOx removing (reduction) catalyst 12 is reacted with the reducing agent under the reducing atmosphere. Hence, the integration value during the stoichiometric air-fuel ratio hold

interval of time due to this difference (namely,
final oxygen voltage value KOBDF1) corresponds to a
gross oxygen quantity reacted with the reducing agent
during the completion of release of the absorbed NOx
5 and should become approximately constant if the state
of NOx removing (reduction) catalyst 12 is the same.
[0050] In this embodiment, the oxygen
concentration sensor (O₂ sensor) is used as means for
detecting the ratio between the oxidizing agent and
10 reducing agent in the exhaust gas. The integration
value (quantity) (final oxygen sensor voltage value
KOBDF1) of the difference between voltage value VO2_R
and voltage value VO2_F of downstream side O₂ sensor
22 and upstream side O₂ sensor 21 is calculated. Then,
15 this final oxygen concentration sensor voltage value
KOBDF1 is compared with catalyst abnormality
determination threshold value KOBDFSL1# to determine
whether the abnormality of the NOx removing catalyst
is present or absent. Hence, the influence caused by
20 the control error and the control deviation of the
air-fuel ratio (excess air ratio) in the rich spike
control is eliminated and a stable abnormality
determination with a high accuracy can be achieved.
[0051] In addition, in this embodiment, if the
25 difference of the voltage values of VO2_F and VO2_R
of upstream O₂ sensor 21 and downstream O₂ sensor 22
falls within a predetermined value of KDVO2# even if
voltage value VO2_R of downstream side O₂ sensor 22
is lower (smaller) than predetermined value VO2_SR2#,
30 the abnormality determination is suspended so that
the previous determination result is used. Hence,
the abnormality determination under the normal state

is secured and an erroneous determination can be prevented from occurring.

[0052] (Second Embodiment)

Next, the abnormality determination of NOx removing (reduction) catalyst 12 in the second preferred embodiment of the exhaust gas purifying apparatus according to the present invention will be explained.

[0053] In this embodiment, as the sensors to detect the ratio between the oxidizing agent and the reducing agent, the wide area air-fuel ratio meters (hereinafter, called an upstream side λ sensor and a downstream side λ (lambda) sensor) are used and the abnormality determination is carried out by determining the integration quantity (value) with respect to time of the difference as will be described below.

[0054] Fig. 4 shows an operational flowchart calculating excess air ratio RLAMB executed in the second embodiment. It is noted that the calculation methods of the upstream side λ sensor and the downstream side λ sensor are mutually the same. In Fig. 4, control unit 20 reads a pump current value of each λ sensor at a step S21.

[0055] At a step S22, control unit S21 searches for a table shown in Fig. 5 to calculate an actual excess air ratio Rlamb0. Then, at a step S23, control unit 20 carries out a weighted mean processing to set the upstream side exhaust gas excess air ratio (hereinafter, an upstream side excess air ratio) at the upstream side of NOx removing (reduction) catalyst 12 to RLAMB_F and the downstream side exhaust gas excess air ratio

(hereinafter, a downstream side excess air ratio) to PLAMB_R. Then, the routine of Fig. 4 is ended.

[0056] Fig. 6 shows an operational flowchart on the abnormality determination of NOx removing
5 (reduction) catalyst 12 in the second embodiment. In place of the O₂ sensor voltage VO2 described in the first embodiment, excess air ratio RLMB is used. Other than these elements, the abnormality determination in the second embodiment (refer to Fig.
10 2) is basically the same as described in the first embodiment.

[0057] At a step S31 in Fig. 6, control unit determines whether flag Frich is set or not. If set (true) (Yes) at step S31, the routine goes to a step
15 S32. At a step S32, control unit 20 determines whether upstream side excess air ratio RLAMB_F is smaller than a predetermined value FLAMB_SF# (< 1.0). If $R+LAMB_R < RLAMB_SF\#$ (Yes) at step S33, the routine goes to a step S34. If none of the conditions
20 at steps S31 through S33 (No), the routine goes to a step S44 at which flag F_OBD_ATS = False and the present routine of Fig. 6 is ended. At step S34, control unit 20 sets flag as follows: F_OBD_ATS = True. At a step S35, control unit 20 calculates the
25 integration quantity KOBDR LAMB of the difference between upstream side excess air ratio PLAMB_R and downstream side excess air ratio RLAMB_F using the following equation:

$$KOBDR LAMB = KOBDR LAMB_{n-1} + (RLAMB_R - RLAMB_F),$$

30 wherein n denotes an arbitrary integer and KOBDR LAMB_{n-1} denotes a previous value of KOBDR LAMB.

At steps of S36 and S37, control unit 20 determines whether downstream side excess air ratio RLAMB_R is

smaller than a predetermined value PLAMB_SR2# (< RLAMB_SF1#), namely, determines whether the time interval during which the air-fuel ratio is maintained in the proximity to the stoichiometric
5 air-fuel ratio is ended. If ended, control unit 20 determines whether the difference between upstream side excess air ratio RLAMB_F and downstream side excess air ratio RLAMB_R is within predetermined value KDRDLAMB#. On the other hand, if downstream
10 side excess air ratio RLAMB_R is equal to or larger than a predetermined value RLAMB_SR2#, and if the difference between the excess air ratio at the downstream side and the upstream side is larger than a predetermined value KDRDLAMB#, the routine goes to a
15 step S43. In the same way as the first embodiment (step S13), the present result of determination is the same as the previous result of determination at step S43. Then, the routine is ended. At step S38, the calculated integration value KOBDRDLAMB is defined
20 as final excess air ratio integration value KOBDF2 used for the abnormality determination. At a step S39, control unit 20 clears the integration value of KOBDRDLAMB.

[0058] At a step 40, control unit 20 determines
25 whether an integration value of the final excess air ratio KOBDF2 is larger than a predetermined catalyst abnormality determination threshold value KOBDFSL2#. If KOBDFSL2# > KOBDFSL2# (Yes) at step S40, the routine goes to a step S41. At step S41, control unit
30 20 determines that the catalyst is normal and flag F_ATS_NG = False. Then, the routine in Fig. 6 is ended. On the other hand, in a case where KOBDFSL2# is equal to or lower than catalyst abnormality

determination threshold value KOBDFS2#, the routine goes to a step S42. At step S42, control unit 20 determines that the catalyst is abnormal (deteriorated) and the processing is ended as flag
5 F_ATS_NG = True.

[0059] Control unit 20 can estimate an extra reducing agent (HC) under a state where the oxygen (component) stored in NOx removing (reduction) catalyst 12 is reacted with the reducing agent under
10 the reducing agent atmosphere according to a difference between downstream side excess air ratio RLAMB_R and upstream side excess air ratio RLAMB_F. Hence, the integration quantity during the stoichiometric air-fuel ratio holding interval on the
15 difference (namely, final excess air ratio integration value KOBBD2) is reacted with the oxygen until the release of the absorbed NOx is completed corresponds to a gross reducing agent quantity (HC quantity). In the same way as the gross oxygen
20 quantity in the first embodiment, if the state of NOx removing (reduction) catalyst 12 is the same, the integration quantity KOBBD2 is approximately the same as the gross reducing agent quantity.

[0060] In this embodiment, the wide area air-fuel
25 ratio meter (λ sensor) is used as means for detecting the ratio between the oxidizing agent and reducing agent in the exhaust gas, the integration quantity (final excess air ratio integration value KOBDF2) during the stoichiometric air-fuel ratio holding
30 interval on the difference between the upstream side excess air ratio and downstream side excess air ratio detected by each λ sensor is calculated (as denoted by an oblique lined portion in Fig. 7A), the

deterioration of the catalyst is determined as being present by comparing final excess air ratio integration value KOBDF2 with catalyst abnormality determination threshold value KOBDFSL2# previously determined by experiments. Hence, as shown in Figs. 7B and 7C, influence of the control error and the control deviation the air-fuel ratio (excess air ratio) in the rich spike control is eliminated. Thus, a stable abnormality determination with a high accuracy can be achieved.

[0061] (Third Embodiment)

Next, the abnormality determination of NOx removing (reduction) catalyst 12 in the case of the third preferred embodiment of the exhaust gas purifying apparatus will be described below. In this embodiment, the wide area air-fuel ratio meter (so called, λ (lambda) sensor) as the sensors to detect the ratio between the oxidizing agent and the reducing agent in the same way as the second embodiment is used and the abnormality determination is carried out by deriving an extra reducing quantity (HC quantity) from excess air ratio RLAMB and an intake fresh air quantity Qac.

Fig. 8 shows an operational flowchart calculating a target fuel injection quantity Qfdrv in accordance with an accelerator demand (depression of an accelerator pedal). In Fig. 8, at a step S51, control unit 20 reads engine speed Ne and accelerator opening angle APO. At a step S52, control unit 20 determines a basic fuel injection quantity Mqdrv by referring to a map as shown in Fig. 9 from accelerator opening angle APO.

[0062] At a step S53, control unit 20 determines an idling revolution correction quantity Q_{fisc} . At a step S54, control unit 20 calculates a target fuel injection quantity Q_{fdrv} ($= M_{qdrv} + Q_{fisc}$). Then, the
5 routine is ended. Fig. 10 shows an operational flowchart to calculate a volumetric efficiency corresponding value K_{in} . Volumetric efficiency corresponding value K_{in} is used to calculate a response time constant corresponding value K_{kin} in
10 the intake air system.

[0063] In Fig. 10, at a step 61, control unit 20 reads engine revolution speed N_e , target fuel injection quantity Q_{fdrv} , an intake air pressure P_{int} , and a target EGR rate M_{egr} . It is noted that, in
15 the third embodiment, an intake air pressure P_{int} is detected by means of an intake air pressure sensor 27. However, the intake air pressure may be estimated by, for example, the turbo charged pressure. At a step S62, control unit 20 calculates volumetric efficiency
20 corresponding basic value K_{inb} , and intake air pressure correction value K_{inh} . Specifically, by referring to a map as shown in Fig. 11 from the read engine speed N_e and target fuel injection Q_{fdrv} , volumetric efficiency corresponding basic value K_{inb}
25 is calculated and by searching a table as shown in Fig. 12 from intake air pressure, intake air pressure correction value K_{inh} is calculated.

[0064] At a step S63, volumetric efficiency corresponding value K_{in} is calculated by carrying out
30 an intake air pressure correction and EGR correction for volumetric efficiency corresponding value K_{inb} by means of the following equation.

$$K_{in} = K_{inb} \times K_{inh} / (1 + M_{egr} / 100)$$

At a step S64, control unit 20 calculates response time constant corresponding value K_{kin} in the intake air system and the present routine is ended. It is noted that volume ratio $KVOL$ is a ratio between the volume of intake air system (collector 5a and intake manifold 5) and cylinder stroke volume ($KVOL = V_c/V_m$). $K_{kin} = K_{in} \times KVOL$ (volume ratio).

[0065] Fig. 13 shows an operational flowchart for calculating a cylinder intake air fresh air quantity Q_{ac} . In Fig. 13, control unit 20 reads output voltage U_s of AFM (airflow meter) 23 at a step S71. At a step S72, control unit 20 converts the read output voltage U_s into a corresponding intake air quantity Q_{as} by referring to a table shown in Fig. 14. At a step S73, a weighted mean processing is executed for Q_{as} to derive Q_{as0} . At a step S74, control unit 20 reads engine speed N_e . At a step S75, control unit 20 calculates intake air quantity per cylinder Q_{ac0} according to the following equation using weight mean processed intake air quantity Q_{as0} derived by the weighted mean processing at step S73.

$Q_{ac0} = Q_{as0} \times KCON/N_e$, wherein $KCON$ denotes a constant (30 in the case of a four-cylinder engine and 20 in the case of a six-cylinder engine).

At a step S76, the delay processing for n number of times calculations of intake air quantity Q_{as0} is carried out and control unit 20 calculates a collector inlet fresh air quantity $A_{asn} (= Q_{as0_{n-k}})$. At a step S77, control unit 20 derives cylinder intake air fresh air quantity Q_{ac} by carrying out a delay processing (a transport delay from AFM 23 to collector 5a) as described below using volume ratio $KVOL$ and volumetric efficiency corresponding value

Kin (or using response time constant corresponding value Kkin in the intake air system) as will be described below. Then, the routine of Fig. 13 is ended.

5 $Q_{ac} = Q_{ac} (n-1) \times (1 - K_{VOL} \times K_{in}) + Q_{asn} \times K_{VOL} \times K_{in}.$

Fig. 15 shows an operational flowchart to calculate reducing agent quantity (HC quantity).

[0066] In Fig. 15, at a step S81, control unit 20
10 reads cylinder intake air fresh air quantity Q_{ac} , an upstream side excess air ratio $RLAMP_F$, and downstream side excess air ratio $RLAMP_R$. At a step S82, control unit 20 calculates HC quantity as follows using a predetermined coefficient $BLAMNB\#$.

15 $HC \text{ (quantity)} = Q_{ac} / (BLAMB\# \times RLAMB).$

It is noted that $RLAMB = RLAMB_F$ in the case of an upstream side HC quantity and $RLAMB = RLAMB_R$ in the case of a downstream side HC quantity. At a step S83, control unit 20 calculates the weighted mean
20 processing for HC quantity derived at step S82 to derive upstream side HC quantity HC_F and downstream side HC quantity HC_R and the processing is ended.

[0067] Fig. 16 shows an operational flowchart of the abnormality determination execution for NOx
25 removing (reduction) catalyst 12 in the third embodiment of the exhaust gas purifying apparatus according to the present invention. The contents of steps S91 through S94 are the same as steps S31 through S34. Thus, the detailed description of steps
30 S91 through S94 will herein be omitted. At a step S95, control unit 20 calculates an integration quantity $KOBDHC$ of the difference between downstream side HC

quantity HC_R and upstream side HC quantity HC_F according to the following equation.

KOBDHC = KOBDHC_{n-1} + (HC_R - HC_F), wherein n denotes an arbitrary integer and KOBDHC_{n-1} denotes a previous value of KOBDHC.

5 [0068] At a step S96 and at a step S97, in the same way as steps S36 and S37 described in the second embodiment, control unit 20 determines whether downstream side excess air ratio RLAMB_R is smaller
10 than a predetermined value RLAMB_SR2# (<RLAMB_SF1#) or the difference between upstream side excess air ratio RLAMB_F and downstream side excess air ratio RLAMB_R is within predetermined value of KDRRLAMB#. If both of the conditions are satisfied, the routine
15 goes to a step S98. On the other hand, if either one of the two conditions is not satisfied, the routine goes to a step S93. In the same way as each of the first and second embodiments, the processing is ended as treated that the present result is the same as the
20 previous result.

[0069] At a step S98, control unit 20 defines calculated integration quantity KOBDHC as a final HC integration value KOBDF3 for the abnormality determination. At a step S99, control unit 20 clears
25 integration quantity KOBDHC. At a step S100, control unit 20 determines whether final HC integration value KOBDF3 is larger than a predetermined catalyst abnormality determination threshold value KOBDFSL3#. If KOBDF3 > KOBDFSL3# (yes) at step S100, the routine
30 goes to a step 101. Then, control unit 20 determines that the catalyst is abnormal (deteriorated), flag F_ATS_NG = True, and the present routine is ended.

[0070] In this embodiment, final HC integration value KOBDF3 (an oblique portion of Fig. 17A) which is the gross reducing agent (HC) quantity reacted with the oxygen during the completion of the release of the absorbed NOx by means of the upstream side reducing agent quantity (HC_F) and the downstream side reducing agent quantity (HC_R) is calculated although, in the second embodiment, the abnormality determination is carried out using final excess air ratio integration value KOBDF2 which is the integration quantity of a percentage of the extra reducing agent in the second embodiment. This final HC integration value KOBDF3 is compared with the catalyst abnormality determination threshold value KOBDFSL3# which is the previously derived by the experiments to carry out the abnormality determination. Hence, as shown in Figs. 17B and 17C, the influences of the control error and the control deviations given to the air-fuel ratio during the execution of the rich spike control are eliminated and the stable abnormality determination with a high accuracy can be achieved.

[0071] In each of the first through third embodiments described above, the exhaust gas purifying apparatus is constituted only by NOx removing (reduction) catalyst 12 as shown in Fig. 18. However, the present invention is not limited to this structure. For example, as shown in Fig. 19, the present invention is applicable to a Diesel engine in which a DPF (Diesel Particulate Filter) to purify particulate matters (abbreviated as PM) in the exhaust gas is mounted at a portion of the exhaust passage, for example, a downstream with respect to

NOx removing (reduction) catalyst 12. Furthermore,
as shown in Figs. 20, the present invention is
applicable to a combination with another oxidization
catalyst and the DPF to constitute the exhaust gas
5 purifying apparatus. These alternatives can have the
same advantages of each of the above-described first
through third embodiments. In addition, if a
plurality of the abnormality determination threshold
values are provided, a magnitude of the abnormality
10 (a deterioration level) may be determined in addition
to the presence or absence of the abnormality of the
NOx removing catalyst.

[0072] The entire contents of a Japanese Patent
Application No. 2003-049569 (filed in Japan on
15 February 26, 2003) are herein incorporated by
reference. The scope of the invention is defined with
reference to the following claims.

20

25

30